

707 MACHINE CRIMP CHART - BATTERY CABLE

8 FINGER DIES CALIBRATION

CABLE TYPE	CABLE COLOR	CRIMP DIAMETER	DIE	GAUGE SETTING
2 Gauge Cable	Green	.400	746 (B)	3.75
1 Gauge Cable	Pink	.400	746 (B)	4.2
1/0 Cable	Black	.560	746 (B)	7.3
2/0 Cable	Orange	.560	746 (B)	8.6
3/0 Cable	Purple	.560	746 (B)	10.1
4/0 Cable	Yellow	.650	731	5.85
4/0 Cable	Yellow	.685	721	2.25
6/0 Cable (250 MCM)	*Welding Cable	.685	721	3.25

707 MACHINE CRIMP CHART - BATTERY CABLE

USING COPPER BUTT, COPPER LUGS, OR TIN PLATED ENDS

CABLE TYPE	CABLE COLOR	CRIMP DIAMETER	DIE	GAUGE SETTING
1/0 Cable	Black	.460	746 (B)	
2/0 Cable	Orange	.470	746 (B)	
3/0 Cable	Purple	.550	746 (B)	

Information provided by Quick Cable

Printed by Royal Brass and Hose

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SC32 MACHINE CRIMP CHART - BATTERY CABLE

same dies and settings as PC707

CABLE TYPE	CABLE COLOR	CRIMP DIAMETER	DIE	GAUGE SETTING
2 Gauge Cable	Green	.400	746 (B)	3.75
1 Gauge Cable	Pink	.400	746 (B)	4.2
1/0 Cable	Black	.560	746 (B)	7.3
2/0 Cable	Orange	.560	746 (B)	8.6
3/0 Cable	Purple	.560	746 (B)	10.1
4/0 Cable	Yellow	.650	731	5.85
4/0 Cable	Yellow	.685	721	2.25
6/0 Cable (250 MCM)	*Welding Cable	.685	721	3.25

USING COPPER BUTT, COPPER LUGS, OR TIN PLATED ENDS

CABLE TYPE	CABLE COLOR	CRIMP DIAMETER	DIE	GAUGE SETTING
1/0 Cable	Black	.460	746 (B)	
2/0 Cable	Orange	.470	746 (B)	
3/0 Cable	Purple	.550	746 (B)	

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GC32 MACHINE CRIMP CHART - BATTERY CABLE

CABLE TYPE	CABLE COLOR	CRIMP DIAMETER	DIE	GAUGE SETTING
1/0 Cable	Black	.560	32-46	0.22
2/0 Cable	Orange	.560	32-46	0.22
3/0 Cable	Purple	.560	32-46	0.22
4/0 Cable	Yellow	.650	32-46	0.45

USING COPPER BUTT, COPPER LUGS, OR TIN PLATED ENDS

CABLE TYPE	CABLE COLOR	CRIMP DIAMETER	DIE	GAUGE SETTING
1/0 Cable	Black	.460	32-46	0.01
2/0 Cable	Orange	.470	32-46	0.015
3/0 Cable	Purple	.550	32-46	2

Information provided by Quick Cable

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